







PED 2014/68/EU TUV 89/106 EEC



\*Producer of Pipes are CE Certified

# **Grooved Sprinkler Pipes**

# FireLite®, Hot-Dip Galvanized Sprinkler Pipes



# **Field of Application**

Above Ground Sprinkler system installations according EN 12845

#### **Features**

**FireLite®** Pipes connecting directly with grooved couplings for a quick and easy installation. The pipes are prepared with a groove at both ends of the pipe. Available standard length is 6 meters.

### **Production standard**

EN 10217-1

## **Dimension standard**

EN 10220/2002 (DIN 2458) ISO 4200 range D

# **Approvals**

Quality Assurance System in accordance with the Pressure Equipment Directive 2014/68/EU, Annex I, Section 4.3 as well as AD 2000-Merkblatt W 0 TUV 89/106 EEC

#### **Technical data**

**Working Temperature:** 0-100°C

## **Coating**

Hot dip galvanized coatings applied in automatic plants according to EN10240.

## Welding technology

High-frequency induction welding.

### Manufacturer reference

Firelite® pipes are manufactured under special Arcofire SIA order within a **AMENDUNI TUBI ACCIAIO Group**. Black pipes produced by **ZINCHITALIA SpA**. Grooved and coated by **Tecno Tubi SpA**. Facility located in Via G. Mazzini, 240/242 – 25020 Alfianello, Italy













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# **Material specifications**

Raw material: ACC EN10025

Steel type: P235 TR1 220 N/mm2 in 20°C Material certificate: 3.1 or 2.1 ACC EN 10204

# **Test report**

Inspection ACC 89/106/EEC, CDD

• Hydraulic testing for pipe < 51 mm 1,5 x working pressure

Ultrasound test

Visual inspection in the production line

### **Dimensions:**

Product codes:	DN mm	Dimension Dyxt mm	Weight / m kg	Weight / pipe 6 meter
FLG-G-025-01*	25	33,7 x 2,3/2,6	1,83/2,05	11,01/13,32
FLG-G-032-01*	32	42,4 x 2,3	2,34	14,06
FLG-G-040-01*	40	48,3 x 2,3	2,69	16,12
FLG-G-050-01*	50	60,3 x 2,3	3,39	20,33
FLG-G-065-01*	65	76,1 x 2,6	4,85	29,13
FLG-G-080-01*	80	88,9 x 2,9	6,34	38,01
FLG-G-100-01*	100	114,3 x 3,2	9,03	54,18
FLG-G-125-01*	125	139,7 x 3,6	12,45	74,67
FLG-G-150-01*	150	168,3 x 4,0	16,71	100,24
FLG-G-200-01*	200	219,1 x 4,5	24,55	147,29
FLG-G-250-01*	250	273,0 x 5,0	34,06	204,38
FLG-G-300-01*	300	323,9 x 5,6	45,31	271,86

#### General Notes

- Pressure ratings listed are CWP (cold working pressure) or maximum working pressure within the service temperature range of the gasket used in the coupling. This rating may occasionally differ from maximum working pressure listed and/or approved by UL and/or FM, as testing conditions and test pipes differ.
- Maximum working pressure and end loads listed are total of internal and external pressures and loads, based on Sch.40 steel pipe with grooved fittings in accordance with ANSI /AWWA C606-97 specifications.
- For one time field test only, the maximum working pressure may be increased one and a half times the figure shown.
- Warning: Piping systems must always be depressurized and drained before attempting disassembly and/or removal of any components.
- Arcofire reserves the right to change this document without notice and without incurring in any obligations.